

Test Report

No. AJHG1509008318FB

Date: OCT.19, 2015

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HEYTEX TECHNICAL TEXTILES (ZHANGJIAGANG) CO., LTD.

32, XINJING (MIDDLE) ROAD ZHANGJIAGANG ECONOMIC AND DEVELOPMENT ZONE JIANGSU

The following sample(s) was / were submitted and identified on behalf of the client as:

Sample Description: HF-51-W16 FRONTLIT 510GSM

Type/Style: SIGN MATERIAL FRONTLIT

Test Requested:

To determine the flammability (building materials class B1) in accordance with DIN 4102-1 (May 1998) Fire behaviour of building materials and elements Part 1: Classification of building materials, Requirements and testing

Test Results: -- See attached sheet --

Conclusion: The tested sample **meets** the low flammability requirements of class B1 of building materials under DIN 4102-1 (May 1998).

Test Period:

Sample Receiving Date : SEP.24, 2015

Test Performing Date : SEP.24, 2015 TO OCT.16, 2015

Signed for and on behalf of
SGS-CSTC Co., Ltd. Anji Branch



Allen Zou
Technical Manager



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Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755) 83071443, or email: CN.Doccheck@sgs.com

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I. Test conducted

This test was conducted as per DIN 4102-15:1990 DIN 4102-16:1998 and DIN 4102-1:1998 Clause 6.2.

Classification in according to DIN 4102-1 (May 1998) Clause 6.1-Class B1 materials.

II. Sample details

Name	HF-51-W16 FRONTLIT 510GSM
Color / Density	Porcelain white / 492g/m ²
Size of sample	1000mmx190mm & 190mmx90mm

Conditioning

Prior to testing, the sample was conditioned at least 14 days to constant mass at a temperature of 23 ± 2 °C, and a relative humidity of 50 ± 6 %.

III. Test results

1) "Brandschacht" Test according to DIN 4102-15 & 16

Exposed surface: The smooth face

Results of "Brandschacht" Test (part 1)					
Line No.	Unit	Test assemblies No.			
		A	B	C	D
1	Specimen fixings according to DIN 4102 part 15, table	-	1		
2	Max. flame height above lower sample edge;	cm	45		
3	Time ¹⁾	min:s	00:13		
4	<u>Melting/burning through</u> Time ¹⁾	min:s	00:06		
5	<u>Back of specimen</u> Flaming/glowing, Time ¹⁾	min:s	00:07		
6	Discolouring, Time ¹⁾	min:s	00:05		
7	<u>Burning droplets</u> Begin ¹⁾	min:s	NO /		
8	<u>Amount</u> Specimen material falling off in separate droplets		/		
9	Specimen material falling off continuously		/		

To be continued...

Results of "Brandschacht" Test (part 2)					
Line No.	Unit	Test assemblies No.			
		A	B	C	D
10	<u>Burning parts</u> Begin ¹⁾ min:s	NO /			
11	Parts of sample falling off separately	/			
12	Parts of sample falling off continuously	/			
13	Duration of continued combustion on mesh base (max.) min:s	NO			
14	<u>Burner flame impairment by dripping/falling material</u> Time ¹⁾ min:s	NO /			
	<u>Premature ending of test</u>	/			
15	End of burning at specimen ¹⁾ min:s	/			
16	Time when test terminated (if applicable) ¹⁾ min:s	/			
17	<u>Burning after end of test</u> Duration min:s	NO /			
18	Number of specimens	/			
19	Front of specimen	/			
20	Back of specimen	/			
21	Height of flame cm	/			
22	<u>Glowing after end of test</u> Duration min:s	NO /			
23	Number of specimens	/			
24	Front of specimen	/			
25	Back of specimen	/			
26	Top half of specimen	/			
27	Bottom half of specimen	/			

To be continued...

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Results of "Brandschacht" Test (part 3)									
Line No.	Unit	Test assemblies No.							
		A		B		C		D	
28	Residual length								
	Single results	65	68						
		67	69						
29	Average of the single results	67.2							
30	Smoke temperature								
	Max. of average	153.6							
31	Time ¹⁾	08:12							

Note: ¹⁾ time from start of testing

2) Normal Flammability Test according to DIN 4102-1 Clause 6.2

Flame application: [☒] bottom edge ignition, [☐] surface ignition

Specimen No.	1	2	3	4	5
Reaching the measuring mark within 20 seconds	No	No	No	No	No
Self extinguishing of the flame (s)	15	15	15	15	15
Max. flame height (cm)	13	8	11	8	13
End of afterflaming (s)	15	15	15	15	15
End of afterglowing (s)	15	15	15	15	15
Molten dripping	No	No	No	No	No
Smoke developments (visual impression)	Slight				

All timings are from start of testing.

To be continued...

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Criteria for classification for Class B1 (DIN 4102-1 Clause 6.1.2)

All materials, except flooring, may be classed as B1 materials if they met,

- a) Pass DIN 4102-16 "brandschacht" test if
 - 1) The mean value for the residual length of each specimen is at least 15 cm, and no individual values are lower than 0 cm;
 - 2) The mean effluent temperature does not exceed 200°C in any test;
 - 3) The requirement for the residual length of each specimen is met even where there is afterflame, afterglow, or smouldering.
- b) Pass DIN 4102-1 Clause 6.2.3 Ignitability Test if,
For each specimen, flaming doesn't reach the gage mark within 20s after flame application.

STATEMENTS:

This test report does not replace any mandatory certification of the product that may be required.

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire and smoke hazard of the product in use.

Photo Appendix:



SGS authenticate the photo on original report only

End of Report